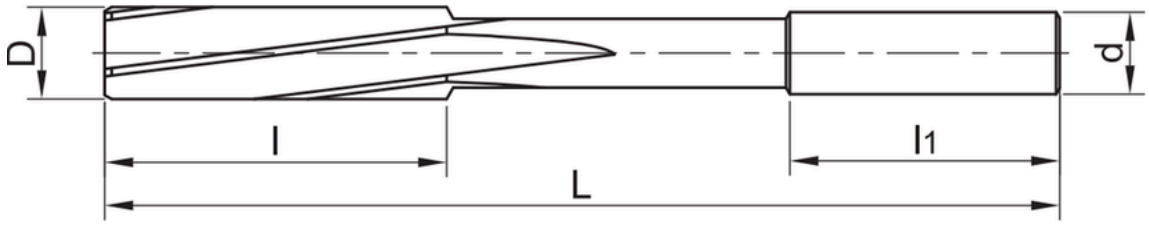
Maschinenreibahlen HSS ≈ DIN 8089

Lange Ausführung



D Durchmesser [mm]	**d** Schaft Ø [mm]	**L** Gesamtlänge [mm]	**l1** Schaftlänge [mm]	**l** Schneidenlänge [mm]
5.98 - 6.10	6.0	100	30	36
6.61 - 7.10	6.5			
7.11 - 7.60	7.0			
7.61 - 8.10	7.5			
8.11 - 8.60	8.0			
8.61 - 9.10	8.5			
9.11 - 9.60	9.0			
9.61 - 10.10	9.5			
10.11 - 10.60	10.0			
10.61 - 11.10	10.5			
11.11 - 11.60	11.0			
11.61 - 12.10	11.5			
12.11 - 12.80	12.0			
12.81 - 13.20	12.0			
Lange Ausführung				
11.66 - 12.15	11.5	130	45	40
12.16 - 12.65	12.0			
12.66 - 13.15	12.5			
13.16 - 13.65	12.5			
13.66 - 14.15	12.5			
14.16 - 14.65	12.5	150	45	45
14.66 - 15.15	12.5			
15.16 - 15.65	12.5			
15.66 - 16.15	12.5			
16.16 - 16.20	12.5			

- Toleranz ± 0.0015mm
- 6 Schneiden
- Zylinderschaft
- Rechtsschneidend, Linksdrall